

TRIUMPH STAG COOLING KIT

Note: Triumph Stags vary greatly from car to car around the radiator area, we have designed this kit to take up as much of these variations as possible whilst still giving a bespoke fit. Our kit gives a certain amount of adjustment and it is up to the person fitting the fan to make sure it is positioned correctly without straining the fan.

Strain or distortion on the fan will cause premature failure which is not covered by warranty.

- 1. Disconnect the positive battery terminal, drain water system and disconnect the top and bottom hose. If desired remove the original fan and re-fit the water pump pulley with the original bolts. You may require additional spacers/washers when replacing original bolts.
- 2. Remove the upper radiator bolts and the lower nuts and front grill.
- 3. Gently lift the radiator from its lower mountings to the point where you can slip in the lower bracket into place, the upper bracket can then be loosely mounted in place with original bolts.
- 4. Place to 2off 7.5mm spacers on the lower studs, then gently feed the fan through the grill opening, then slide the fan onto the studs on the top and bottom brackets and tighten into place using the supplied

M6 washers and nuts (see Fig 2 showing lower spacer).

- 5. Adjust the the brackets making sure that the fan isn't under any strain and refit the lower mounting nuts and tighten, then tighten the top bolts. Refit the grill.
- 6. Install the Electronic Fan Controller follow the separate instructions

supplied for Controller and fan connections and set up after refilling the cooling system and reconnecting the battery.

Fig.1



Fig.2

