

BACKGROUND

XPART HAS DEVELOPED AN AFTERMARKET REPLACEMENT BUMPER MATERIAL IS "GLASS REINFORCED PLASTIC" - FIBREGLASS THE MouldING IS NOT PRIMED BUT HAS A PROTECTIVE GELCOAT ON THE INNER FACE

CARE POINTS - PLEASE READ PRIOR TO TRIMMING AND

PAINTING THE BUMPER

- 1) BUMPER MUST BE "TEMPERED" TO REMOVE TRAPPED AIR WITHIN THE MATERIAL
- 2) RECOMMEND PRE-HEAT FOR 15 MINUTES IN ACCORDANCE WITH PAINT MANUFACTURERS REQUIREMENTS ON FIBREGLASS.
- 3) INNER FACE IS SEALED WITH A "GELCOAT" TO AID HANDLING
- 4) ALL TRIMMING SHOULD BE DONE PRIOR TO PRIMING AND PAINTING
- 5) TAKE CARE WHEN HANDLING AND ALTERING THE BUMPER
 - a. COMPLY WITH USUAL HEALTH AND SAFETY GUIDELINES
 - b. WEAR PERSONAL PROTECTION EQUIPMENT DURING ALL PROCESSES
- 6) THE BUMPER HAS BEEN MARKED ON THE INNER FACE TO AID FITMENT OF REVERSE PARK AID SENSORS - 4 MARKED SENSOR HOLDER POINTS
- 7) WHEN FITTING REVERSE PARK AID SENSORS
 - a. WE RECOMMEND YOU DRILL A PILOT HOLE FROM THE INSIDE
 - b. THEN DRILL THE MAIN HOLE EXTERNALLY
 - c. THIS WILL MINIMISE ANY FRAGMENTATION AROUND THE APERTURES
- 8) WHEN FITTING THE ZT-T REAR EXHAUST FINISHER
 - a. USE THE FINISHER AS THE TEMPLATE TO MARK & TRIM PRIOR TO FITMENT
 - b. REMEMBER TO TRIM THE UNDERSIDE OF THE BUMPER TO PREVENT ANY CONTACT WITH THE EXHAUST BODY
- 9) THE MATERIAL IS DESIGNED TO BE PAINTED - SEE PAINT MANUFACTURERS REQUIREMENTS ON PAINTING FIBREGLASS.
- 10) ON FINAL FITMENT, ENSURE THE TWO MOUNTING POINTS UNDER THE SHELL, ONTO THE SPARE WHEEL ARE POSITIONED CORRECTLY, PRIOR TO SECURING THE TOP EDGE FIXINGS.