

# STAINLESS STEEL SPORTS EXHAUST SYSTEM

## Triumph TR5 & TR6

Part Number: RR1153FK



### Kit Includes:

- 2x GEX7359 (Exhaust strap 1.5" hole)
- 4x GEX7510 (clamp plate)
- 2x GEX9007 (exhaust clamp 44mm) - Only used if STD manifold is retained.
- 2x GEX9008 (exhaust clamp 48mm)
- 2x GEX9009 (exhaust clamp 50mm)
- 4x WP105 (washer 5/16" x 1.25")
- 6x GHF332 (spring washer 5/16" ID)
- 6x GHF201 (steel nut 5/16"UNF)
- 6x GHF103 (setscrew 5/16" UNF x1)
- 2x GEX7496 (exhaust bracket)
- 1x GCH112 (exhaust jointing compound)
- 1x GEG724 (exhaust downpipe gasket twin pipe)

### Cast Iron Manifold

Obtain access to the underside of the car and support it safely. Remove all the old system leaving only the central support bracket at the rear gear box position. If the car has a 'J type' overdrive unit, disregard the mounting straps welded to the pipes and re-use the original clamp assembly to support the pipes.

### QUALITY PARTS AND ACCESSORIES



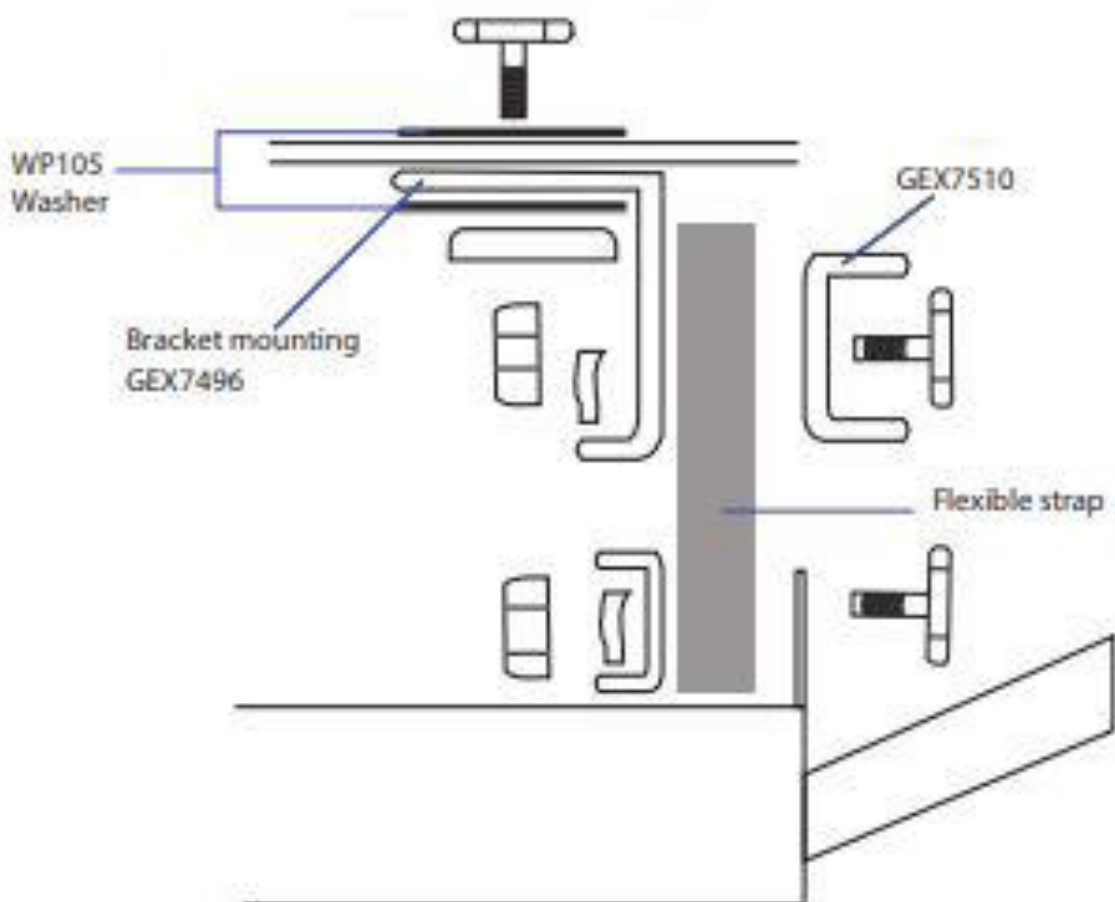
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## Sports Tubular Manifold

Fit up to the head- using a new gasket- and tighten up fully. Fit the twin front pipes to the manifold, these may sometimes need to be shortened to enable correct fitting of the system. Fit up to the two intermediate pipes and offer up the rear boxes adjusting the system to allow full clearance. The rear boxes are secured as per the diagram. Once the system is hanging correctly, fully tighten all clamps and fittings. We offer the above instructions as a guide only, and due to variations in systems previously fitted to vehicles, some modifications may be necessary.



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